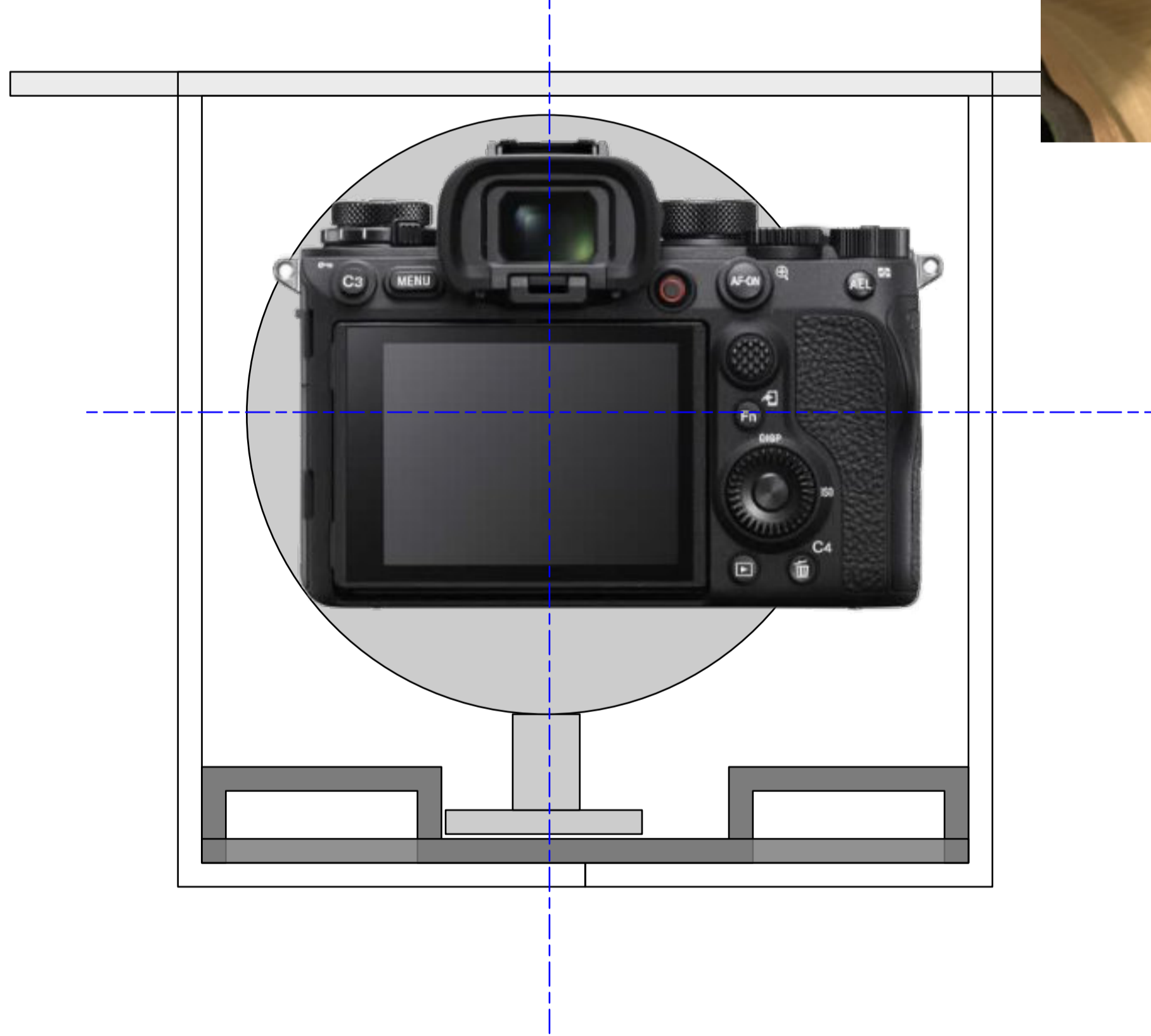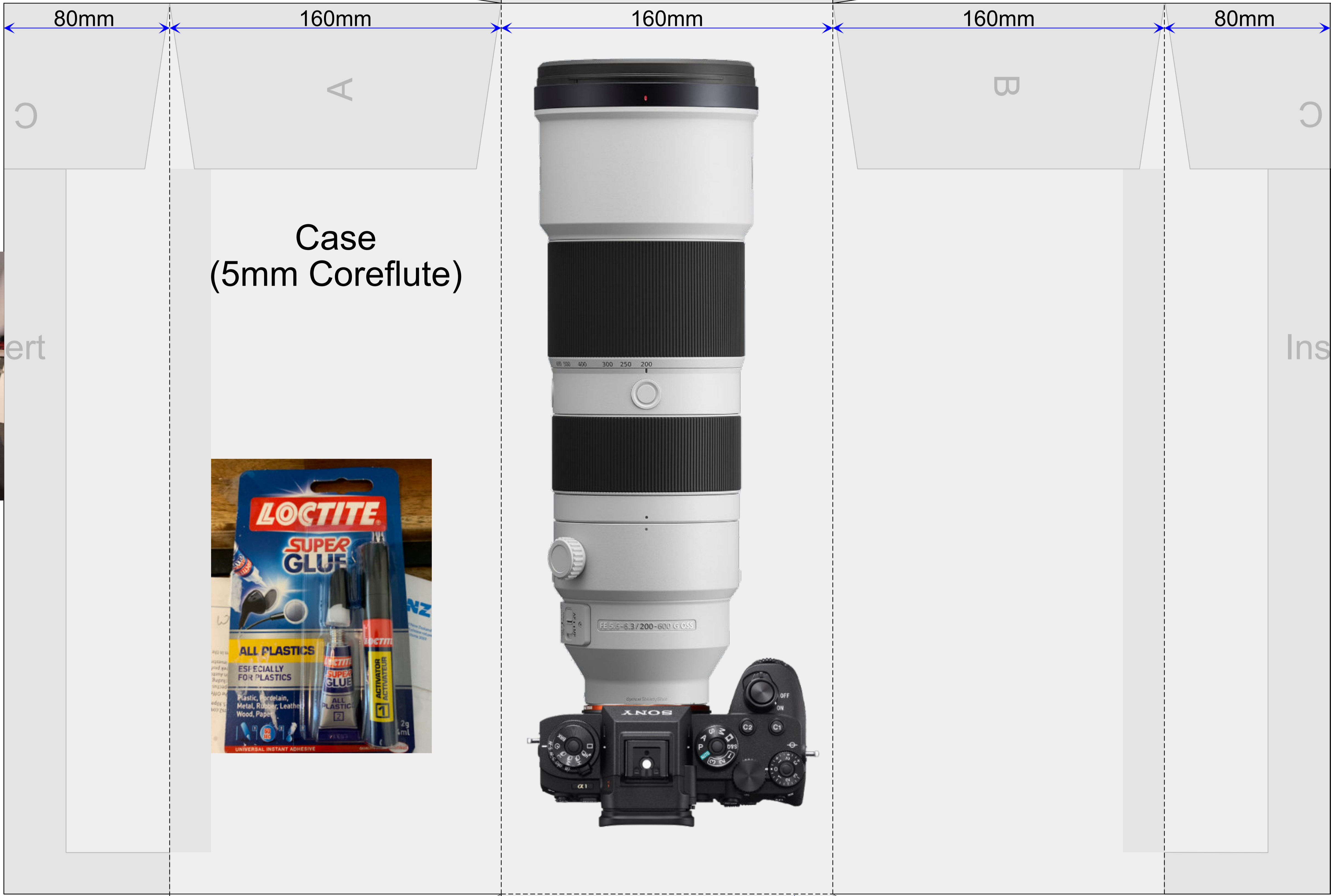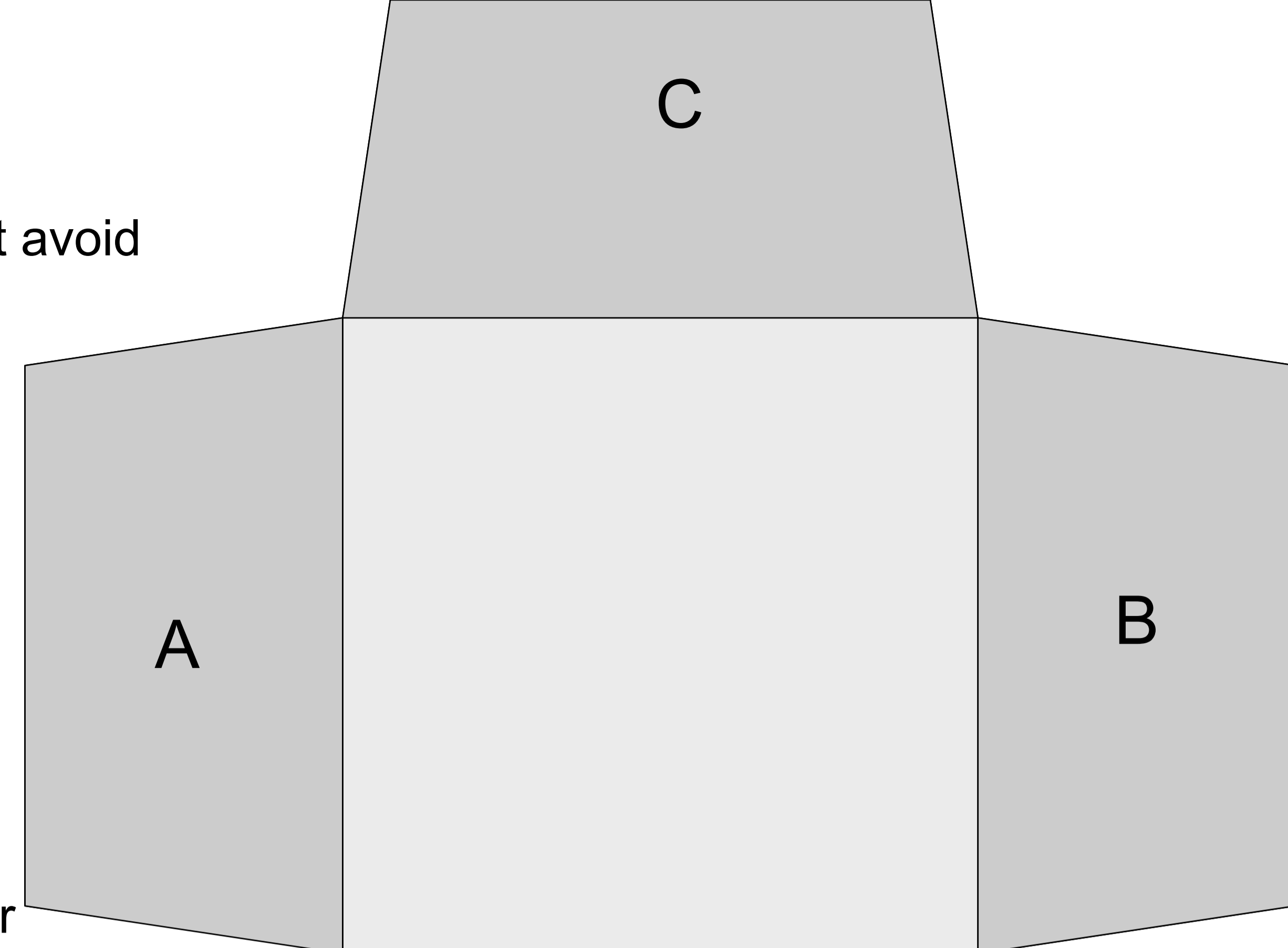## Insert

50mm 20mm 60mm 330mm 50mm

20mm

160mm

Assembly
1. Score fold lines
2. Glue A
3. Glue B
4. Line inside with adhesive felt avoid glue areas.
5. Glue C
6. Line insert with felt
7. Glue Insert center strip
8. Glue insert sides
9. Line opening and flaps with felt
10. Remove sharp corners and line box outside with felt
11. Reinforce lid opener handle area in lid
12. Loop cable tie for lid opener

C

A   B

80mm 160mm 160mm 160mm 80mm

Case
(5mm Coreflute)

NB 155mm

1200 x 900 x 5mm Coreflute sheet